



Uncoated



AlTiN Coated



TiCN Coated

4-Flute, Square & Corner Radius, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	Uncoated Part #	AlTiN Coated Part #	TiCN Coated Part #
3/8	.3750	1	4	.015	3/8	—	RE24727	—
3/8	.3750	1	4	.020	3/8	—	RE24728	—
3/8	.3750	1	4	.030	3/8	—	RE24729	—
3/8	.3750	1	4	.045	3/8	—	RE24730	—
3/8	.3750	1	4	.060	3/8	—	RE24731	—
3/8	.3750	1-1/8	3	—	3/8	RE12124	RE12524	RE12924
3/8	.3750	1-1/8	3	.015	3/8	—	RE24722	—
3/8	.3750	1-1/8	3	.020	3/8	—	RE24723	—
3/8	.3750	1-1/8	3	.030	3/8	—	RE24724	—
3/8	.3750	1-1/8	3	.045	3/8	—	RE24725	—
3/8	.3750	1-1/8	3	.060	3/8	—	RE24726	—
3/8	.3750	1-1/2	6	—	3/8	RE12325	RE12725	RE13125
3/8	.3750	1-1/2	6	.015	3/8	—	RE25027	—
3/8	.3750	1-1/2	6	.020	3/8	—	RE25028	—
3/8	.3750	1-1/2	6	.030	3/8	—	RE25029	—
3/8	.3750	1-1/2	6	.045	3/8	—	RE25030	—
3/8	.3750	1-1/2	6	.060	3/8	—	RE25031	—
3/8	.3750	1-3/4	4	—	3/8	RE12324	RE12724	RE13124
3/8	.3750	1-3/4	4	.015	3/8	—	RE25022	—
3/8	.3750	1-3/4	4	.020	3/8	—	RE25023	—
3/8	.3750	1-3/4	4	.030	3/8	—	RE25024	—
3/8	.3750	1-3/4	4	.045	3/8	—	RE25025	—
3/8	.3750	1-3/4	4	.060	3/8	—	RE25026	—
25/64	.3906	1	2-3/4	—	7/16	RE10925	RE11125	RE11325
13/32	.4063	1	2-3/4	—	7/16	RE10926	RE11126	RE11326
27/64	.4219	1	2-3/4	—	7/16	RE10927	RE11127	RE11327
7/16	.4375	5/8	2-1/2	—	7/16	RE10128	RE10328	—
7/16	.4375	1	2-3/4	—	7/16	RE10928	RE11128	RE11328
7/16	.4375	2	4	—	7/16	RE12128	RE12528	RE12928
7/16	.4375	3	6	—	7/16	RE12328	RE12728	RE13128
29/64	.4531	1	3	—	1/2	RE10929	RE11129	RE11329
15/32	.4688	1	3	—	1/2	RE10930	RE11130	RE11330
31/64	.4844	1	3	—	1/2	RE10931	RE11131	RE11331
1/2	.5000	5/8	2-1/2	—	1/2	RE10132	RE10332	—
1/2	.5000	1	3	—	1/2	—	RE11132	RE11332
1/2	.5000	1	3	.015	1/2	—	RE14746	—
1/2	.5000	1	3	.020	1/2	—	RE14748	—



Tolerances	Diameter	Shank	Radius
1/64"-7/64"	+0.000, -0.001	-0.0001, -0.0004	+0.0002, -0.0002
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
9/16"-1-1/4"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



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